

# Container terminal management and related problems

Lecture pack No. 6B

# Basics from theory of scheduling

- $n$  jobs,  $m$  machines
- each job  $j$  has a given processing time  $p(j)$
- each job  $j$  has a given due date  $d(j)$
- completion time of job  $j = t(j)$
- lateness  $L(j) = t(j) - d(j)$
- tardiness  $T(j) = \max(0, L(j))$

# In our case

- Jobs: ships awaiting service
- Machines: cranes, other equipment (straddle carriers, trucks, etc)
  
- Processing time: berthing, mooring, unloading, loading, unmooring, departure

# Measures of performance

## MINIMIZE

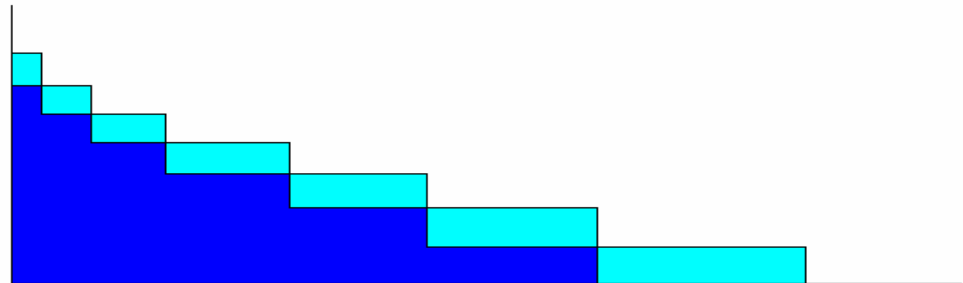
- Maximum completion time (makespan)
- Total completion time
- Average completion time
- Total lateness
- Total tardiness
- Maximum tardiness

# 1-machine problem

- Makespan independent of sequence
- Which sequence minimizes total completion time?

# SPT-rule

- Sequence by non-decreasing order of processing times



# SPT rule minimizes also

- Average completion time
- Total lateness
- Average lateness

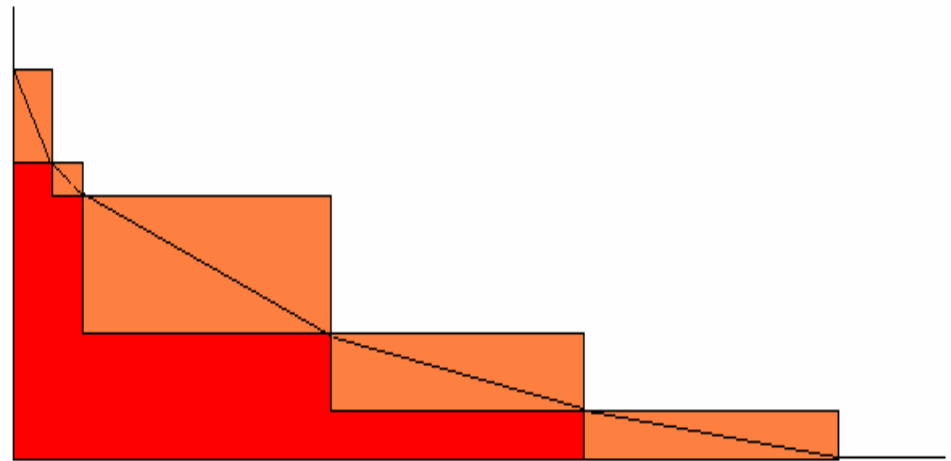
# Extension

- If each job  $j$  has also a weight  $w(j)$
- Which sequence minimizes total weighted completion time?
- (weight can be cost in  $\$/\text{time}$ )



# Modified SPT rule

- Sequence by non-decreasing order of  $p(j)/w(j)$  ratios



# Due dates

Sequencing by non-decreasing due dates

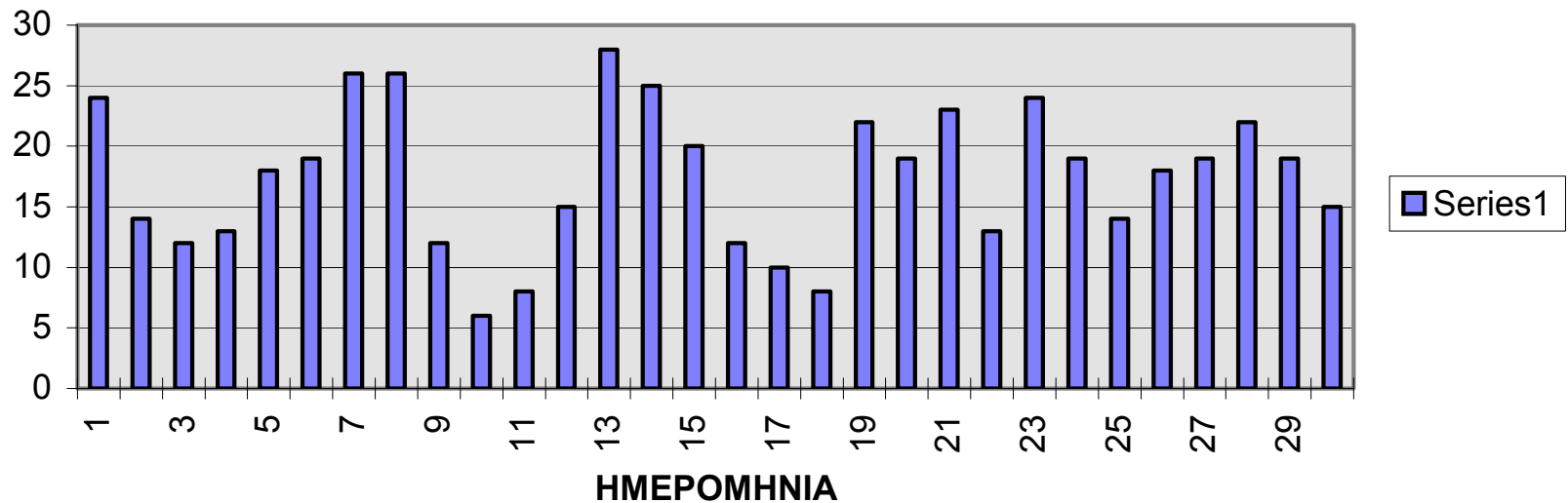
- Minimizes maximum lateness
- Minimizes maximum tardiness

# Scheduling policies (OLP)

- FCFS
- Berthing on arrival
- Rendez-vous system

# Rendez vous system

**ΔΙΑΚΥΜΑΝΣΗ ΚΙΝΗΣΗΣ ΣΕΜΠΟ, ΣΕΠΤ. 1998**  
(αριθμός φυλακών ΓΦ/ημέρα)



# How it works

- Book 5 days to a year in advance
- Ask for specific number of gantry cranes
- Berthing on arrival if punctual
- Lose rendez vous if not
- 30% of terminal capacity allocated to system
- Both for container terminal and car terminal

# Benefits

- Eliminate competitive disadvantage vis-à-vis other ports
- Normalize traffic peaks
- Avoid increased infrastructure costs to account for traffic peaks
- Better planning for port users (both to those who use it and to those who don't)

# Routing of straddle carriers



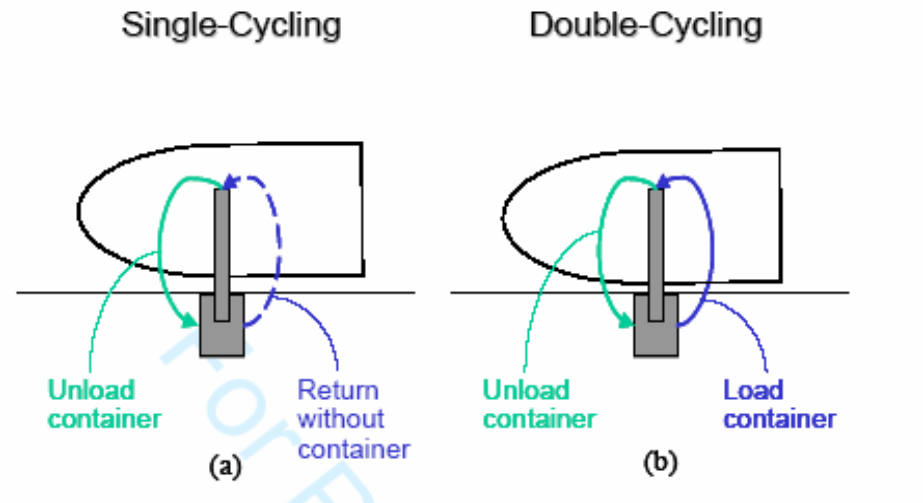
# Reference

- Kim & Kim, “An optimal routing algorithm for a transfer crane in port container terminals”, *Transportation Science* Vol. 33, No. 1, Feb. 1999
- Objective: minimize total container handling time

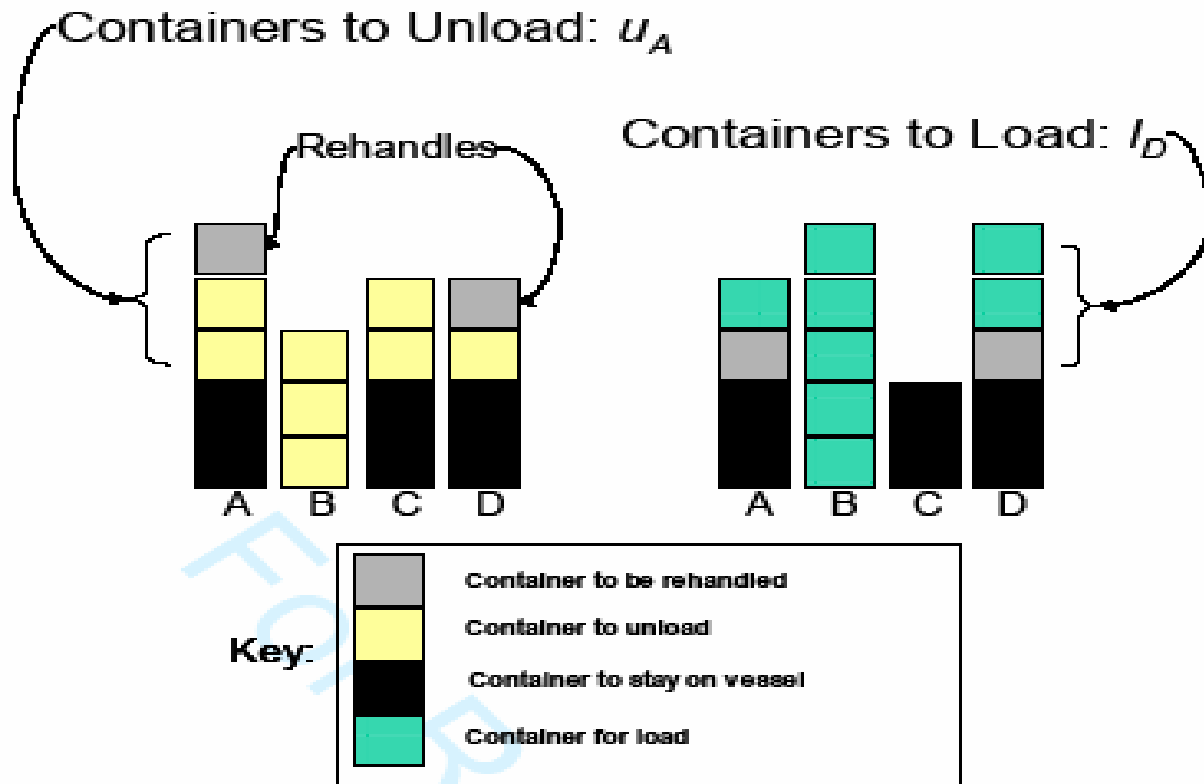


# Double cycling

- Reference:  
Goodchild-Daganzo  
2005



# Optimal loading-unloading

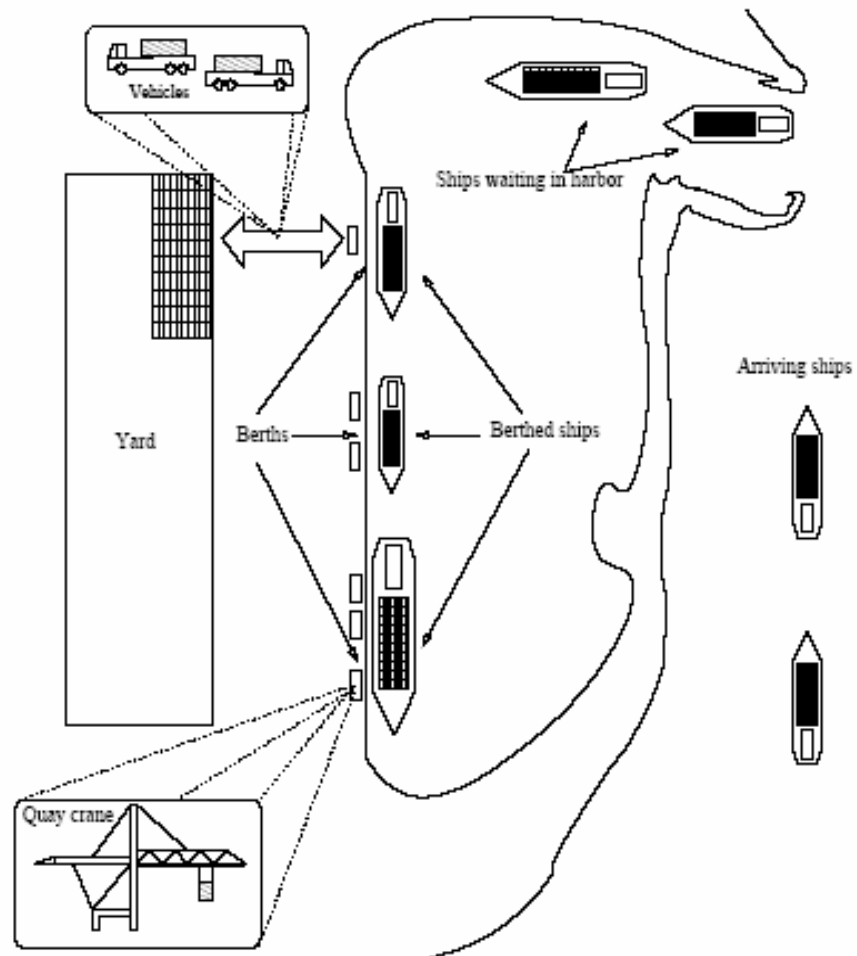


# References

- Aslidis, “Optimal container loading”, M.Sc. thesis, MIT, 1983
- Aslidis, “Combinatorial algorithms for stacking problems”, PhD thesis, MIT, 1989

# Optimal berthing

- Assign ships to berths
- Assign cranes to ships
  
- Reference: Cordeau, Laporte, Legato, Moccia, “Models and tabu search heuristics for the berth allocation problem”, Transportation Science (2006)



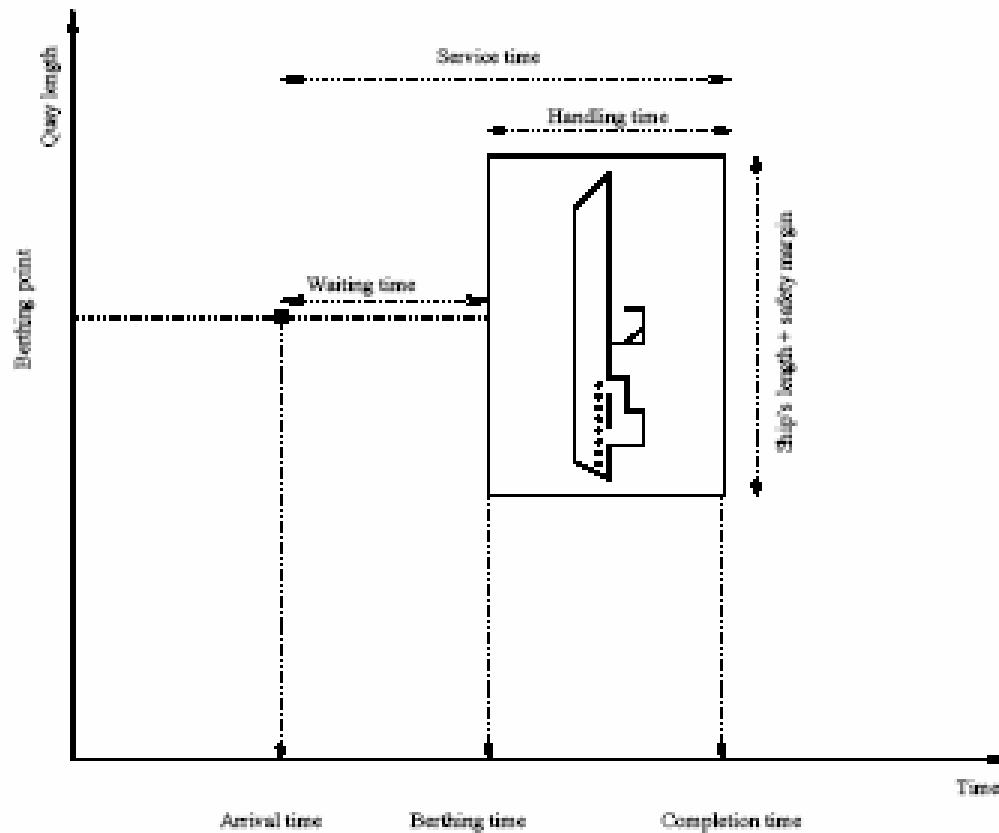


Figure 2: Berth - time space